

Split

Work Order ID 151963-1

151963

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Friday, October 14, 2016 1:56:11 PM

DAS
30
9-89

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GHW Modification, Fits LH or RH

Start Date: 11/3/2016 Start Qty: 50.00

49 *50*

Cust Item ID:

Required Date: 11/15/2016 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals: Process Plan: DAS
21

Date: OCT 17 2016

Date:

Run Start *NR1*

QC: DAS
9-89

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-615-041	B								

DAS
6
9-89

NOV 02 2016

100 Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box)
as per PPP D350-615-041 CHG003

49

DAS
27
9-89

NOV 16 2016

110

0.00

110

Small Fab

Memo

0.92

Small Fab

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage
one thread on three 5/16-18-015C bolts***

DAS
30
9-89

49

NOV 11 2016

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.17

Quality Control

(49)

DAS
38
9-89

NOV 11 2016

Work Order ID 151963

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151963

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Item ID: D350-615-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: GHW Modification, Fits LH or RH
Start Date: 11/3/2016 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 11/15/2016 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC4- 100% Inspect kits for completeness	0.00							
130									
QC	Memo	0.25		49		DAS 27 9-89			
Quality Control						NOV 16 2016			
140		0.00							
140									
Packaging	Memo	0.00		49		DAS 27 9-89			
Packaging	Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023					NOV 16 2016			
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.83				DAS 21 9-89			NOV 16 2016
Quality Control									

At 16-11-16

Picklist Print

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Work Order ID: 151963

151963

Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 11/3/2016

Required Date: 11/15/2016

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041 *D2282-041* T Assembly		Manufactured	No			110	Each	31.0000	1	50			
									**		DAS 30 9-89	NOV 11 2016	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA				31	6150 998 30				
				149962				1	6151975 19				
				150997				30					
D2282-043 *D2282-043* Saddle Assembly		Manufactured	No			110	Each	43.0000	1	50			
									**		DAS 30 9-89	NOV 11 2016	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA				43	6150 906 50				
				150905				30					
				151243				13					
5/16-18-015C *5/16-18-015C* SS Bolt 5/16-181.5"		Purchased	No			110	Each	159.0000	3	150			
									**		DAS 30 9-89	NOV 24 2016	
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				ST583				159					
				m135760				159		150			

Picklist Print

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Work Order ID: 151963

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 11/3/2016

Required Date: 11/15/2016

Start Qty: 50.00

Required Qty: 50.00

D3015-3

Manufactured No

110

Each

274.0000

3

150

D3015-3

Locknut

**

NOV 11 2016 6 9-89

Location

Loc Qty

Loc Code

FG

18

95758

8

96151

10

ST015

256

150873

156

151623

100

150

5/16WC

Purchased

No

110

Each

881.0000

12

600

5/16WC

Washer

**

NOV 11 2016 6 9-89

Location

Loc Qty

Loc Code

ST583

881

m135850

881

600

7/16-14-050C

Purchased

No

110

Each

60.0000

1

50

7/16-14-050C

SS Bolt 7/16 5" Long (92198A672)

**

NOV 11 2016 6 9-89

Location

Loc Qty

Loc Code

ST584

60

m135788

54

m135788

6

50

D3015-5

Manufactured

No

110

Each

97.0000

1

50

D3015-5

SS Nylock Nut 7/16

**

NOV 11 2016 6 9-89

Location

Loc Qty

Loc Code

ST015

97

150081

47

151624

50

50

Picklist Print

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Work Order ID: 151963

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 11/3/2016

Required Date: 11/15/2016

Start Qty: 50.00

Required Qty: 50.00

7/16WC

Purchased

No

110

Each

164.0000

2

100

7/16WC

Washer, SS Flat 7/16

DAS
6 NOV 02 2016
3-89

Location

Loc Qty

Loc Code

ST584

164

m135440

14

m135850

150

100